



Corrugated, Coating, & Laminating SCREEN & VOLUME GUIDE

TYPE OF WORK	HG™ 60° - ISP		HV™ 75° EXTENDED - ISP	
	LPI	LPCM	BCM	BCM
LINE & TYPE ↑ COATINGS, HEAVY LINE & SOLIDS ↓ VIGNETTES FINE TYPE ↓ PROCESS	50	20	33.7 - 45.0	-
	65	26	28.0 - 37.5	40.0 - 47.5
	80	31	22.7 - 30.5	31.3 - 42.0
	100	39	18.1 - 24.4	26.0 - 33.4
	120	47	15.1 - 20.4	24.0 - 31.6
	140	55	13.0 - 17.5	21.4 - 28.9
	150	59	12.4 - 16.8	18.4 - 25.7
	165	65	10.3 - 13.9	17.0 - 22.9
	180	71	9.4 - 12.8	15.0 - 25.0
	200	79	8.2 - 11.1	12.5 - 16.7
	220	87	7.6 - 10.4	10.7 - 14.5
	250	98	8.2 - 11.1	8.3 - 11.3
	280	110	6.2 - 8.4	7.8 - 10.4
	300	118	5.2 - 7.2	7.2 - 9.9
	330	130	4.9 - 6.6	7.1 - 9.5
	360	142	4.3 - 5.9	6.2 - 8.5
	400	157	4.0 - 5.3	5.5 - 7.5
	440	173	3.8 - 5.1	4.7 - 6.5
	500	197	3.1 - 4.3	4.0 - 5.5
	550	217	2.8 - 3.9	3.7 - 5.2
600	236	2.4 - 3.5	3.4 - 4.8	
660	260	2.2 - 3.2	3.1 - 4.3	
700	276	2.0 - 3.1	2.9 - 3.9	
800	315	1.8 - 2.7	2.3 - 3.3	
900	354	1.6 - 2.4	2.1 - 2.9	
1000	394	1.3 - 1.9	2.0 - 2.7	
1100	433	1.2 - 1.8	1.7 - 2.5	
1200	472	1.0 - 1.6	1.5 - 2.3	
1300	512	.9 - 1.4	1.3 - 1.9	
1400	551	.8 - 1.3	1.2 - 1.7	
1500	591	.7 - 1.2	1.1 - 1.6	

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